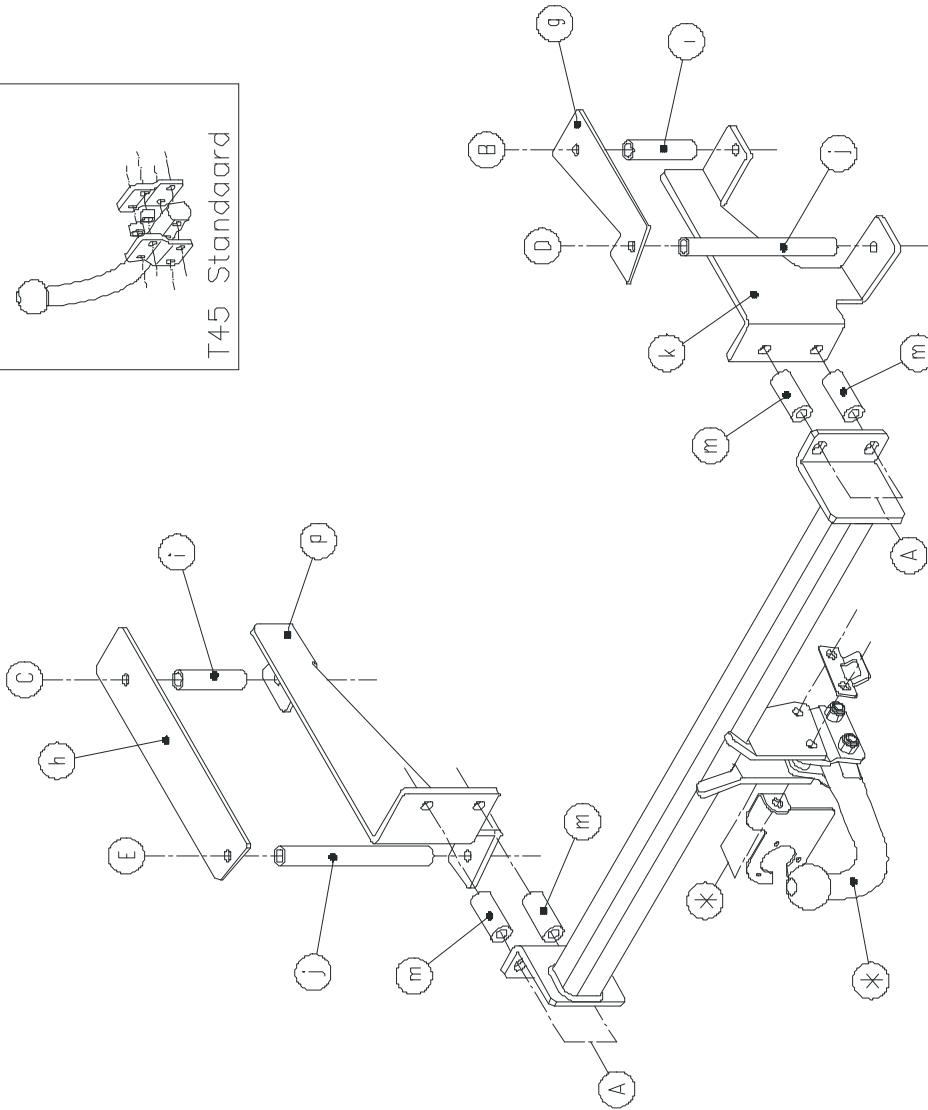
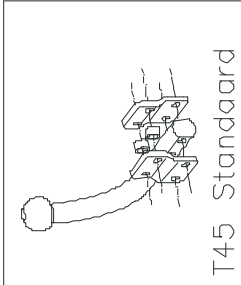




Opel Corsa Combo  
2001 - ....  
Ref.1334





**Opel Corsa Combo**  
**2001 - ....**  
**Ref.1334**



**Fitting instructions**

- 1) Remove the spare wheel and disassemble the bumper.
- 2) On the inside of the buffer beam supports are drillings provided which are matching with the indentations in the rear of the body work. Remove the buffer beam and drill these 4 points through with  $\varnothing 12,5\text{mm}$  (in the second layer of the beam are also indentations provided). Enlarge these drillings on the side of the spare wheel till  $\varnothing 26\text{mm}$ .
- 3) Replace now the buffer beam and bring the tow bar against the buffer beam supports on the just now drilled holes. Insert the bolts. Shove on the front of the cross-beam the tubes (m) over the bolts through the enlarged holes. Place afterwards the mounting pieces (p) and (k) with the points (A) over the inserted bolts but do not tighten.
- 4) Drill now the points (B), (C), (D) and (E) through with  $\varnothing 10,5\text{mm}$  through the trunk. The drillings which have to be made are marked in the base plate of the trunk. Enlarge the holes in the base plate of the trunk till  $\varnothing 22\text{mm}$ . Place the provided tubes (i) and (j) in the chassis beam, place the mounting pieces (g) and (h) on the tubes, insert the bolts, washers and nuts and tighten everything firmly.
- 5) Assemble the 2 mounting pieces together with the socket plate on the tow bar and tighten firmly.
- 6) Make an incision in the bumper as on sketch enclosed and assemble the bumper.
- 7) Assemble (\*) and tighten also firmly.

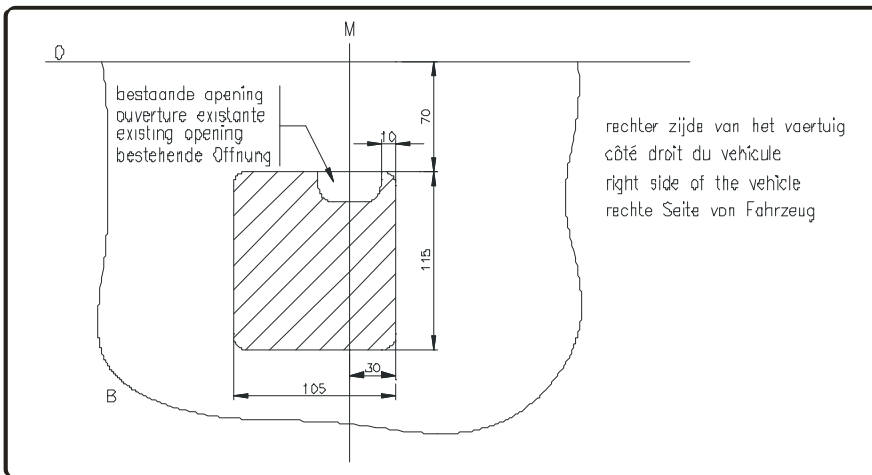
**Composition**

1 tow bar reference 1334			
1 ball T45M000	(*)	2 bolts M10x120	(B-C)
2 mounting pieces T45	(*)	4 security washers M10	(B-C-D-E)
2 mounting tubes T45	(*)	4 nuts M10	(B-C-D-E)
1 security shackle	(*)	2 mounting tubes (i) (85mm)	(B-C)
1 socket plate P04	(*)	2 bolts M10x230	(D-E)
2 bolts M12x60	(*)	2 mounting tubes (j) (200mm)	(D-E)
2 bolts M12x65	(*)	1 mounting piece (p)	(A-C-E)
4 security nuts M12	(*)	1 mounting piece (k)	(A-B-D)
4 bolts M12x100	(A)	1 mounting piece (g)	(B-D)
4 security washers M12	(A)	1 mounting piece (h)	(C-E)
4 nuts M12	(A)		
4 washers 40x35x12x4	(A)		
4 mounting tubes (m) (55mm)	(A)		

*All bolts and nuts : quality 8.8*

**Note**

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Please consult your cardealer, or owners manual for the max. Permissible towing mass.  
Remove any bitumen coating on the fastening position for the tow bar.  
When drilling, be carefull not to damage any brake lines, electrical wiring or feul lines.



Uitsnijding bumper => het gearceerde gebied moet weggesneden worden

- "B" staat voor de bumper
- "O" staat voor onderrand bumper
- "M" staat voor het midden van de bumper

Découpe pare-chocs=> la zone hachée doit être découpée

- "B" = le pare-chocs
- "O" = le bord inférieur du pare-chocs
- "M" = le milieu du pare-chocs

Excision bumper => the hatched area has to be cut away

- "B" = the bumper
- "O" = the lower rim of the bumper
- "M" = the middle of the bumper

Ausschnitzung Stoßstange : => das schraffierte Gebiet muß weggeschnitten werden

- "B" = Stoßstange
- "O" = Unterrand Stoßstange
- "M" = der Mitter von Stoßstange

Bouten - Boulons - Bolts - Bolzen DIN912/DIN931/DIN933/DIN7991  
Kwaliteit - Qualité - Quality - Qualität 8.8

M6-----10.8Nm of 1.1kgm	M8-----25.5Nm of 2.60kgm	M10-----52.0Nm of 5.30kgm
M12-----88.3Nm of 9.0kgm	M14-----137 Nm of 14.0kgm	M16-----211 Nm of 21.5kgm

Bouten - Boulons - Bolts - Bolzen  
Kwaliteit - Qualité - Quality - Qualität 10.9

M6-----13.7Nm of 1.40kgm	M8-----35.3Nm of 3.6kgm	M10-----70.6Nm of 7.2kgm
M12-----122.6Nm of 12.5kgm	M14-----194Nm of 19.8kgm	M16-----299.2Nm of 30.5kgm